

# Safety Data Sheet



Revision Number: 006.1

Issue date: 10/19/2020

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE EA E-05CL known as Hysol E-05CL Epoxy ADH - Ultra  
**Product type/use:** 2-Component epoxy adhesive  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 701962  
**Item number:** 29299\_209527  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** COMBUSTIBLE LIQUID.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

HAZARD CLASS	HAZARD CATEGORY
FLAMMABLE LIQUID	4
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Keep away from heat, sparks, open flames, hot surfaces - no smoking. Wash affected area thoroughly after handling. Wear protective gloves, clothing, eye and face protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Wash contaminated clothing before reuse. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.

**Storage:** Store in a well-ventilated place. Keep cool. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Benzyl dimethylamine	103-83-3	5 - 10
Monoethanolamine	141-43-5	1 - 5

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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## 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen sulfide. Toxic fumes. Irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Keep away from heat, spark and flame. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.
<b>Storage:</b>	Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Store in original container until ready to use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Benzylidimethylamine	None	None	None	None
Monoethanolamine	6 ppm STEL 3 ppm TWA	3 ppm (6 mg/m <sup>3</sup> ) PEL	None	None

<b>Engineering controls:</b>	Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** liquid  
**Color:** Clear  
**Odor:** Mercaptan  
**Odor threshold:** Not available.  
**pH:** Not available.  
**Vapor pressure:** Not available.  
**Boiling point/range:** Not available.  
**Melting point/ range:** Not available.  
**Specific gravity:** 1.12  
**Vapor density:** Not available.  
**Flash point:** 78 °C (172.4 °F) Pensky Martens closed cup  
**Flammable/Explosive limits - lower:** Not available.  
**Flammable/Explosive limits - upper:** Not available.  
**Autoignition temperature:** Not available.  
**Flammability:** Not applicable  
**Evaporation rate:** Not available.  
**Solubility in water:** Not available.  
**Partition coefficient (n-octanol/water):** Not available.  
**VOC content:** < 1 %; < 10 g/l Estimated  
**Viscosity:** Not available.  
**Decomposition temperature:** Not available.

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.  
**Hazardous reactions:** None under normal processing.  
**Hazardous decomposition products:** Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Hydrogen sulfide. Toxic fumes. Irritating vapors.  
**Incompatible materials:** Acids. Oxidizing agents. Halogenated compounds.  
**Reactivity:** Not available.  
**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials. Avoid moisture.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

**Inhalation:** May cause respiratory tract irritation.  
**Skin contact:** Causes skin burns.  
**Eye contact:** Causes serious eye damage.  
**Ingestion:** May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Benzyltrimethylamine	None	Irritant, Corrosive, Allergen, Respiratory
Monoethanolamine	Oral LD50 (Rat) = 10.2 g/kg Oral LD50 (Mouse) = 700 mg/kg Dermal LD50 (Rabbit) = 1,025 mg/kg	Irritant, Kidney, Liver, Corrosive, Respiratory, Developmental

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Benzyltrimethylamine	No	No	No
Monoethanolamine	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

**Information provided is for unused product only.**

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Amines, liquid, corrosive, n.o.s. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

### Water Transportation (IMO/IMDG)

**Proper shipping name:** AMINES, LIQUID, CORROSIVE, N.O.S. (Aliphatic amines)  
**Hazard class or division:** 8  
**Identification number:** UN 2735  
**Packing group:** III

## 15. REGULATORY INFORMATION

### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

**TSCA 12 (b) Export Notification:** None above reporting de minimis

**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.

**CERCLA/SARA Section 311/312:** Immediate Health

**CERCLA/SARA Section 313:** None above reporting de minimis.

**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 1,13

**Prepared by:** Product Safety and Regulatory Affairs

**Issue date:** 10/19/2020

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